Oiles 500SP1 Spherical Bearings Unit bearings









Feature

- Conforms to the ISO Standard E type bearings. Compatible with them dimensionally. High precision.
- The inner surface of the inner race is subject to sliding. The outer surface of the inner race bears self-aligning.
- Applicable to higher loads than other self-lubricating spherical bearings.
- Applicable to large oscillating angles in circumferential oscillating motion.
- Serviceable without the need for lubrication. Features quite long service life.

Service range									
Lubrication condition	Dry								
Service temperature range ℃	− 40∼+150								
Allowable max. pressure P N/mm² {kgf/cm²}	39.2 [400]								
Allowable max. velocity V m/s {m/min}	0.15 {9}								
Allowable max. PV value N/mm² · m/s [kgf/cm² · m/min]	0.80 {490}								

*Above is the value when applying SL1 as solid lubricant.

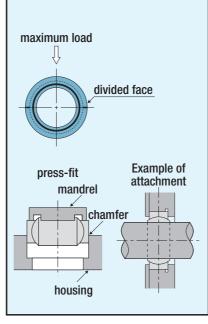
Part No.	Allowable dynamic load (Note 1) N {kgf}	Allowable static load (Note 2) N {kgf}				
SPS-2035E	9,410 { 960}	23,500 { 2,400}				
SPS-2542E	15,600 { 1,600}	39,200 { 4,000}				
SPS-3047E	21,100 { 2,160}	52,900 { 5,400}				
SPS-3555E	27,400 { 2,800}	68,600 { 7,000}				
SPS-4062E	34,500 { 3,520}	86,200 { 8,800}				
SPS-4568E	44,100 { 4,500}	109,000 {11,200}				
SPS-5075E	54,900 { 5,600}	137,000 {14,000}				
SPS-6090E	84,700 { 8,640}	211,000 {21,600}				
SPS-70105E	109,000 {11,200}	274,000 {28,000}				
SPS-80120E	141,000 {14,400}	353,000 {36,000}				
SPS-90130E	176,000 {18,000}	441,000 {45,000}				
SPS-100150E	215,000 {22,000}	539,000 {55,000}				
SPS-110160E	237,000 {24,200}	593,000 (60,500)				
SPS-120180E	329,000 {33,600}	823,000 {84,000}				

(Note 1) The allowable dynamic loads are calculated based on the allowable bearing pressure in oscillating motion, which is 39.2 N/mm² [400 kgf/cm²]. They apply to the long-term loads under normal conditions.

(Note 2) The allowable static loads are calculated based on the allowable static bearing pressure 98.0 N/mm² [1,000 kgf/cm²] (i.e., allowable bearing pressure when accompanied with no sliding or accompanied with sliding at quite low speed not more than 0.0017 m/s [0.1 m/min.]. They apply to the accidental short-term loads under abnormal conditions.

Bearing Fixing Method

The outer race is split into two parts. Assemble them as shown below so that the split parts are not located at the maximum load point. the bearing to fix it. Press it slowly with a vice or press by the intermediation of a as shown below. Chamfering the housing end is more effective.

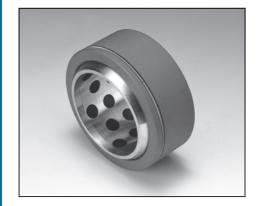


Oiles 500SP1 SL1 Spherical Bearings (ROHSZ) (ELV)

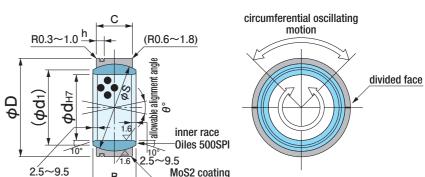








Mating shaft For general: e7 (Recommended housing K7) For high load: d8 (Recommended housing N7) Specify Part No. by required I.D. and O.D. (e.g.) I.D. is 50mm and O.D. is 75mm. SPS - 5075 E Part No.



hardened SUJ2 outer race

	I.D.		0.D.								
Part No.	φd	Tolerance	φD	Tolerance	φd ₁	В	С	Tolerance	φS	h	$\mid \boldsymbol{\theta}^{\circ} \mid$
SPS-2035E	20	+0.021 0	35	0 -0.011	24	16	12	0 -0.24	29	3.5	9
SPS-2542E	25	+0.021	42	0 -0.011	29	20	16	0 -0.24	35.5	5.0	7
SPS-3047E	30	+0.021 0	47	0 -0.011	34	22	18	0 -0.24	40.7	5.0	6
SPS-3555E	35	+0.025	55	0 -0.013	40	25	20	0 -0.3	47	6.0	6
SPS-4062E	40	+0.025 0	62	0 -0.013	45	28	22	0 -0.3	53	6.0	7
SPS-4568E	45	+0.025	68	0 -0.013	51	32	25	0 -0.3	60	6.0	7
SPS-5075E	50	+0.025 0	75	0 -0.013	56	35	28	0 -0.3	66	6.0	6
SPS-6090E	60	+0.030	90	0 -0.015	67	44	36	0 -0.4	80	6.0	6
SPS-70105E	70	+0.030 0	105	0 -0.015	78	49	40	0 -0.4	92	7.0	6
SPS-80120E	80	+0.030	120	0 -0.015	89	55	45	0 -0.4	105	7.0	6
SPS-90130E	90	+0.035	130	0 -0.018	98	60	50	0 -0.5	115	7.0	5
SPS-100150E	100	+0.035	150	0 -0.018	110	70	55	0 -0.5	130	7.0	7
SPS-110160E	110	+0.035	160	0 -0.018	121	70	55	0 -0.5	140	8.0	6
SPS-120180E	120	+0.035 0	180	0 -0.018	136	85	70	0 -0.5	160	8.0	6

 $\# \phi D$ toherance is nominal.

⚠ The dimensional tolerances are the values measured at +25°C.